

PE-CVD with organometallic precursors: contribution of aerosol assisted processes.

C. SIMONNET^{1,2}, G. CARNIDE^{1,3}, D. ROUBERT³, L. STAFFORD², J.-C. HIERSO⁴, M. L. KAHN³, R. CLERGEAUX¹

¹LAPLACE-SciPRA (Sciences et Ingénierie des Plasmas Réactifs et des Arcs), UMR CNRS 5213, Univ. Toulouse, Toulouse, France

²PPHARE (Physique des Plasmas hautement réactifs, Département de physique, Univ. Montréal, Montréal, Québec

³LCC-NOS (Nanochimie, Organisation et Capteurs), UPR CNRS 8241, Toulouse, France

⁴ICMUB-OCS (Organometalliques, catalyse, stéréochimie), UMR CNRS 6302, Univ. Bourgogne-Franche-Comté UBFC, Dijon, France



INTRODUCTION: PE-CVD



hydrocarbons	a-C:H DLC	Optiques Mécaniques
organosilicones	SiC:H SiOC:H	Mécaniques

How to generalize:

organometallics DLC:M

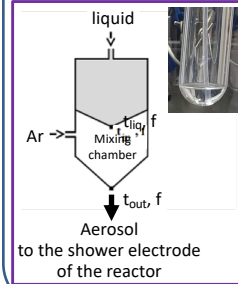
Indeed, problems of

- vaporization
- stability (highly reactive with water vapor and oxygen)

➔ Dilution in solvents and injection as an aerosol

MATERIAL AND METHODS

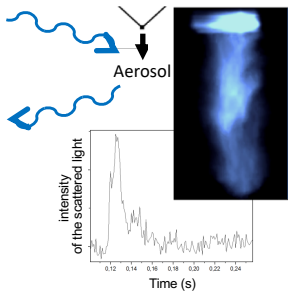
- Low pressure asymmetric radio frequency plasma (13.56MHz)
- Aerosol



Organometallic compound	Critical concentration in pentane (mol.L ⁻¹)	%Metal / Carbon in the pentane solution
Zinc dicyclohexyl	1.1	2 / 98
Nickelocene	0.1	0.25 / 99.75
Ferrocene	0.1	0.25 / 99.75

AEROSOLS

Light scattering
+ rapid imaging



Fog of small droplets

Average velocity = 0.7 m.s⁻¹

for each solution with or without the organometallic compound

But, role on the liquid injection rate (viscosity?)

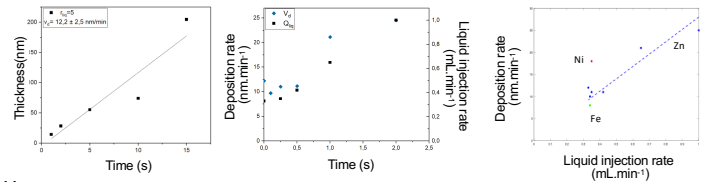
$t_{liq} = 5 \text{ ms} / t_{out} = 10 \text{ ms} / f = 1 \text{ Hz}$

Solutions	Concentration (mol.L ⁻¹)	Q_{liq} (mL.min ⁻¹)
Pentane	-	0.33
Zinc dicyclohexyl in pentane	0.1	0.35
	0.2	0.42
	0.5	0.65
	1.1	1.00
Nickelocene in pentane	0.1	0.34
Ferrocene in pentane	0.1	0.35

- ➔ New method for organometallic thin film deposition
- ➔ Impacts on the plasma physics

THIN FILMS

Profilometry / Ellipsometry

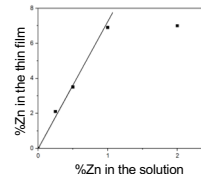


Homogeneous process

Constant deposition rate

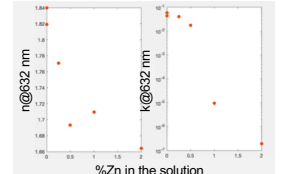
proportional to the liquid injection rate, i.e. function of the viscosity
Same behaviour with the different organometallic compounds

XPS



Controlled inclusion of Zn atoms but contamination with O (reactivity of the precursor)

Regression on Ellipsometry

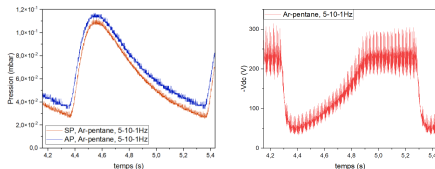


Properties controlled by the %Zn

➔ Evidences of organometallic based thin films

PLASMA-AEROSOL INTERACTIONS

$t_{liq} = 5 \text{ ms} / t_{out} = 10 \text{ ms} / f = 1 \text{ Hz}$



Modulation of the pressure

Modulation of the injected power ➔ self-bias

➔ Same behaviour as a pulsed discharge

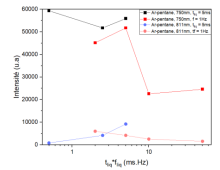
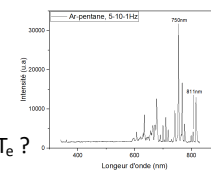
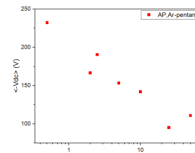
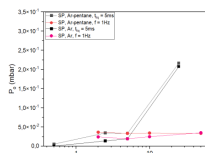
Slight impact on the pressure range

But, decrease of the self-bias

➔ role of the droplets? ➔ impacts on n_e / T_e ?

How to modify the aerosol

Solvent	Pulse injection $t_{liq} / f / Q_{liq}$ (mL.min ⁻¹)	Aerosol
Pentane	5 / 0.1 / 0.03	Fog ↓ Isolated large droplets
	2 / 1 / 0.13	
	5 / 0.5 / 0.16	
	5 / 1 / 0.33	
	5 / 5 / 1.66	
	10 / 1 / 1.66	
50 / 1 / 3.33		



➔ Misty plasma physics

REFERENCES

- PE-CVD with organometallic compounds, see Suhr et al. Journal de Physique Colloques, 1989, 50 (C5), pp.C5-739- C5-746
- Plasma Chemistry and Plasma Processing, Vol 9, No. 2, 1989
- Surface and Coatings Technology, 49(1991) 233-238
- Aerosol assisted PE-CVD and misty plasmas
- Mitronika, et al. Journal of Physics D: Applied Physics, 54(8), 085206.
- Vangeneugden, et al. Chemical Vapor Deposition, 11(11-12), 491-496.
- Coppins, Physical review letters, 104(6), 065003.

CONCLUSION

New concept for the PE-CVD with organometallic compounds based on aerosols
Initial solution controlling the final process (viscosity, aerosol form)
Introduce new physics (misty plasmas)